

and enters the bushings *M* into which it is threaded. The hook-clamp is backed up by the lug *R* so that it will not become distorted when under strain. The boring-bar *N* in the

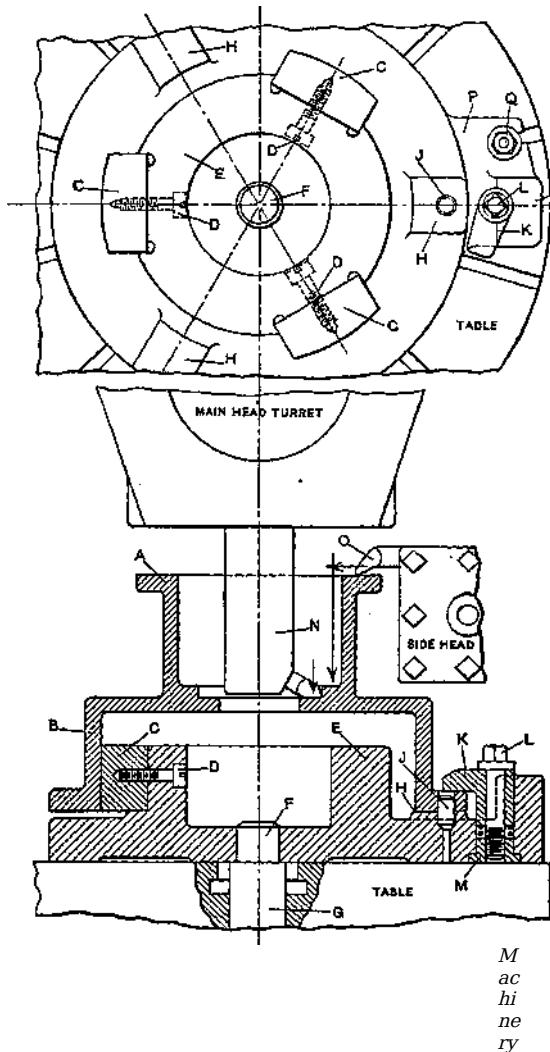


Fig. 4. Fixture provided with

Three
Clamping
Jaws and
Three
Locating
Pads

main-head turret, and the tool *O* in the side head, are indicated in order to show the method of machining.

Double Three-point Locating Device.
— A somewhat peculiar arrangement is that shown in Fig. 5 for holding a piece of work